



09053-Q007

REVISION
DRAWING NUMBER

ASSEMBLY LIST

ITEM	QTY./ASSY.	DESCRIPTION	REF. DRAWING	PART NO.
1	1	END SILL FLOOR (AS SHOWN)	09053-F001	F001-01
2	4	1/4-20 WELD NUT	-	-
ASSY	QTY./CAR	DESCRIPTION	NEXT ASSY./APPL.	
1	1	END SILL FLOOR ASSEMBLY	09053-A003	Q007-A

NOTES:

1. ALIGN NUTS WITH HOLES AND TACK WELD EACH NUT 2 PLACES.
2. WELD NUT TO BE McMASTER-CARR 94579A400 OR EQUIVALENT.

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TOLERANCES DO NOT ACCUMULATE AND UNLESS OTHERWISE NOTED:
LINEAR ± 1/16", ANGULAR ± .25°

SYMBOL LEGEND

- ◇ ASSEMBLY
△ REVISION
○ ITEM
◻ NOTE

END SILL FLOOR ASSEMBLY

DRAWN	GRAPHIC CK	PROJECT
eaburris	TJT	P09E-053
ENGINEER CK	APPROVED	DATE
SR	AQS	2/26/2010

CUSTOMER
ERIX RAILCAR, ERIC HOPP
GREAT NORTHERN 1146 RESTORATION STRUCTURAL ENGINEERING SUPPORT



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SCALE	SHEET	DRAWING NUMBER	REVISION
NO SCALE	1 OF 1	09053-Q007	

SET CATEGORY NUMBER

ED

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02Mar10 - 9:30am

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